

D

A

E

PART NO.	A	END D	END E
280-3112	16"	N.C.	N.C.
280-3113*	17-1/2"	S.W.C.	S.W.C.
280-3114	17"	2"NPT(M)	2"NPT(M)

\* A and B dimensions include couplings

TOLERANCE

All saw cut dimensions are +/- 1/16" over all  
All fab dimensions are +/- 1/8" overall

## Innovative Machine Technology

DRWG. BY: I.M.T. STAFF	DATE: 4-10-2001	TITLE:  90 DEGREE ELBOW 2" SCH. 80
APPV. DATE: 4-12-2001		
SCALE: NONE	DRAWING NO.: 2800	REV.: 2