



PART NO.	A	B	END D	END E
116-6107	11-1/2"	13"	N.C.	N.C.
116-6108	11-1/2"	13"	2"NPT(M)	2"NPT(M)
116-6109	15"	14"	1-1/4" NPT	N.C.
116-6110	15"	14"	1" NPT	N.C.
116-6111	15"	14"	3/4" NPT	N.C.
116-6112	15"	14"	1/2" NPT	N.C.
116-6109-SWC*	15"	15-1/2"	1-1/4" NPT	S.W.C.
116-6110-SWC*	15"	15-1/2"	1" NPT	S.W.C.
116-6111-SWC*	15"	15-1/2"	3/4" NPT	S.W.C.
116-6112-SWC*	15"	15-1/2"	1/2" NPT	S.W.C.

* A and B dimensions include couplings

TOLERANCE
 All saw cut dimensions are $\pm 1/16"$ over all
 All fab dimensions are $\pm 1/8"$ overall

Innovative Machine Technology		
DRWG. BY: I.M.T. STAFF	DATE: 3-5-2001	TITLE: 'Y' DROP 1" SCH. 160
APPV. DATE: 3-7-2001		
SCALE: NONE	DRAWING NO.: 2600	REV.: 2