



| PART NO. | A | B | END D | END E |
|-----------|---------|---------|----------|------------|
| 116-6113 | 16" | 16" | N.C. | N.C. |
| 116-6114* | 17-1/2" | 17-1/2" | S.W.C. | S.W.C. |
| 116-6115* | 17" | 17" | 2"NPT(M) | 2"NPT(M) |
| 116-6116* | 18" | 17-1/2" | S.W.C. | 1-1/4" NPT |
| 116-6117* | 18" | 17-1/2" | S.W.C. | 1" NPT |
| 116-6118* | 18" | 17-1/2" | S.W.C. | 3/4" NPT |
| 116-6119* | 18" | 17-1/2" | S.W.C. | 1/2" NPT |

* A and B dimensions include couplings

TOLERANCE
 All saw cut dimensions are $\pm 1/16"$ over all
 All fab dimensions are $\pm 1/8"$ overall

Innovative Machine Technology

| | | | |
|------------------------------|-------------------|--|-------------------|
| DRWG. BY: I.M.T. STAFF | DATE: 3-5-2001 | TITLE: 90 DEGREE ELBOW 1" SCH. 160 | |
| APPV. DATE: 3-7-2001 | | SCALE: NONE | DRAWING NO.: 2600 |
| | | | REV.: 2 |