



PART NO.	A	B	END D	END E
180-3123	1-7/8"	4"	1.330 I.D.	1/2" NPT(M)
180-3124	1-7/8"	4"	1.330 I.D.	3/4" NPT(M)
180-3127	1-7/8"	4"	1-1/2" NPT(F)	1/2" NPT(M)
180-3128	1-7/8"	4"	1-1/2" NPT(F)	3/4" NPT(M)

TOLERANCE
 All saw cut dimensions are $\pm 1/16"$ over all
 All fab dimensions are $\pm 1/8"$ overall

Innovative Machine Technology		
DRWG. BY: I.M.T. STAFF	DATE: 4-10-2001	TITLE: REDUCING COUPLINGS 1" SCH. 80
APPV. DATE: 4-12-2001		
SCALE: NONE	DRAWING NO.: 1800	REV.: 2