



PART NO.	A	END D	END E
180-3119	14"	N.C.	N.C.
180-3120*	17"	S.W.C.	S.W.C.
180-3121	14"	2"NPT(M)	2"NPT(M)

* A dimensions include couplings

TOLERANCE

All saw cut dimensions are $\pm 1/16$ " over all
 All fab dimensions are $\pm 1/8$ " overall

Innovative Machine Technology

DRWG. BY: I.M.T. STAFF	DATE: 4-10-2001	TITLE: 45 DEGREE ELBOW 1" SCH. 80
APPV. DATE: 4-12-2001		
SCALE: NONE	DRAWING NO.: 1800	REV.: 2